

## **DRILLING FLUID**

Report # 35 Date : 12-Oct-2006

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	g fluids		J	RE.	P(	ЭF	C I	•		Rig No		32	Spu			ep-2006	i	
								ITD 4 0	TOP	Depth		119 Enar		to 3119 Met				
OPERATOR DEPORT FOR	CONTRAC REPORT F				ENSIGN Int'l Energy SVCs													
REPORT FOR Brian MARRIOTT WELL NAME AND No							FIEI		UK	Andy BAKER STATE								
GLENAIRE # 1 ST1								160		OTWAY Basin VICTORIA								
DRILLING ASSEMBLY JET SIZE CASING						MUE		VOLUME (BBL)		CIRCULATION DATA								
BIT SIZE TYPE	24				ft HO		LE PITS		3	PUMP SIZE				CIRCULATION				
6.00 Smith > DRILL PIPE TYPE	Length		9 5/8 INTERMED	DIATE 4107			324 438 RCULATING VOL.			5 X 8.5 PUMP MODEL		ASSUMED EFF		PRESS (PSI) 80 BOTTOMS		ου	psi	
SIZE 3.5 15.5 DRILL PIPE TYPE	# Length	2872 Mtrs	7 PROPUS	1202			76 IN STOR			IAT 8-P80 STK@ 100%	STK	97 ( / MIN	%	UP (min) TOTAL CIRC.		131	min	
SIZE 3.50 HW	_	86 Mtrs LINER Set @ 2999					71		0	0.0516			40	TIME (min)	TIME (min) 416			
DRILL COLLAR SIZE (") 4.75 Length MUD TYPE 5% KCI-P					нра.в	OL VM	FR			BBL/MIN 2.00		GAL / MIN 84		ANN VEL. (ft/min)	-			
3/6 ROI-P							OPERTIES							ECIFICATIONS				
SAMPLE FR	OM				P/St	ıction	P/St	ıction	Mud Weight	>= 10.0	API F	iltrate		6 - 8	HPHT Filtr	ate	NA	
TIME SAMPLE TAKEN							-	2.30	Plastic Vis	ALAP		Point		8 - 15	pH		9.5	
DEPTH (ft) - (m) Metres					1	1	3,	119	KCI	>5%	PHP		D) / / = -	0.75 - 1.5	Sulphites	80	- 120	
FLOWLINE TEMPERATURE ° C ° F						<u> </u>	10.05	1 200	Note - mud vo	olume anal	_		nine i					
WEIGHT ppg / SG  FUNNEL VISCOSITY (sec/qt) API @ 0 C								1.206 39	Tiolo Illuu VC	name anai	, 515 635	,u11163	Pipe II	ii noio.				
PLASTIC VISCOSITY (Secret) AFT @ 50 °C								11	1									
YIELD POINT (Ib/100ft²)								6	]									
GEL STRENGTHS (lb/100ft <sup>2</sup> ) 10 sec/10 min							-	1										
RHEOLOGY q 600 / q 300							28	17										
RHEOLOGY q 200 / q 100						<u> </u>	12 1	6 1	-									
RHEOLOGY q 6 / q 3 FILTRATE API (cc's/30 min)						<u> </u>		<u>'</u> 7.5	1									
HPHT FILTRATE (cc's/30 min) @ 0 F									-									
CAKE THICKNESS API : HPHT (32nd in)							1											
SOLIDS CON	•	<u> </u>					7	7.7										
LIQUID CONTENT (% by Volume) OIL/WATER						<u> </u>		92.3			OPE	RATIC	ONS S	<u>UMMARY</u>				
SAND CONTENT (% by Vol.)								Tr 3.0	Wait on goose Monitor well w		k and a	roulate	a thro	igh 2" ling				
METHYLENE BLUE CAPACITY (ppb equiv.) pH								0.5	POH. Pick up				- unou	ıgıı∠ ıille.				
ALKALINITY MUD (Pm)								.40	Test MWD too									
ALKALINITY FILTRATE (Pf / Mf)								1.10	Install goose		•	. Pres	sure te	est goose n	eck.			
CHLORIDE (mg/L)								7,000	RIH.									
TOTAL HARDNESS AS CALCIUM (mg/L)								Tr	1									
SULPHITE (mg/L)  K+ (mg/L)								.500	1									
K+ (mg/L) KCI (% by Wt.)								4.0	1									
PHPA (ppb)								.87	]									
W 1 /																		
Mud Accounting (bbls)  FLUID BUILT & RECEIVED FLUID DISPOSED						C) III	MARY		Solids				trol E	quipment Hrs	FLC 514	Size	Hrs	
Premix (drill water)  Premix (drill water)  Premix (drill water)					INITIA			925	Centrifuge DE1000		Desander		Cones Hrs		Shaker #1	4 x 310	10	
Premix (drill water)  Premix (recirc from sump)			Desander Desilter		INITIAL VOLUM		···	835	Degasser	מפון של		silter	1		Shaker #1 Shaker #2	4 x 310 4 x 310	10	
Drill Water			Downhole			+ FLUID RECEIVE					+						1.0	
Direct Recirc Sump Dumped					- FLUID LOST			2					•					
Other (eg Diesel) Centrifuge					FLUID ir	STORAG	E	71	0	Overflo	w (ppg)			ow (ppg)	Outpu	ıt (Gal/Min.	.)	
TOTAL RECE	IVED		TOTAL LOST	•	FINAL V	OI UME		022	Centrifuge			-		0				
Product	Price	Start	Received	2 Used		ose	_	833 ost	Sali	ds Analys	ie			Bit Hydrauli	ce & Dree	sura Data	a .	
Baryte	\$ 8.20	560	Received	30		30	\$	246.00	3011	us Analys		РВ		elocity	CO OL FIES	20 20	u .	
. ,	. 5:25			**		-	i i		High Grav solid			2.73	_	ct force		9		
									Total LGS	6.	8 6	4.5	ННР			0		
						-			Bentonite equiv			7.0	HSI		0.0			
						Sa n (		Drilled Solids 6.0		_	5.0	Bit Press Loss			4			
								Salt	Salt 6.8 1 @ 22.30 Hrs 0.7		2.0	-	Seat Frac I	ress	ress 2200 psi 13.80 ppg			
								M @ 22.30 Hrs K @ 22.30 Hrs	72 98									
									22.00 1113		Max Pressu				10.16 ppg @ Shoe : 1919 psi			
						max riessule @ slive .					'							
							<u> </u>											
									DAILY COST				CUMULATIVE COST					
RMN ENGINEER		Adelai	de Offi	ra							)2,297.4	6 338 7266						
INNIN ENGINEER	Andre S	•	on and/or recommenda	CITY ition, expressed ora	ally or written				d may be used if the use	r so elects, howe	er, no repres			14E	U0 8	JJU / 200		